

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster, London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Fax: +44 (0) 20 7747 8199

Email: sccs@steelconstruction.orgwww.steelconstruction.org

Welding Certificate

2273 – CPR – 0056 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0056.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer**Mackay Steelwork and Cladding Ltd****Facilities of the Manufacturer**

Unit 6, Delny Industrial Estate, Barbaraville, Invergordon, Ross-shire, Scotland, IV18 0QW

Standard**BS EN 1090-2: 2008 + A1:2011****Execution Class**

up to EXC 4 according to BS EN 1090-2:2008+A1:2011

Welding Process(es)

135 – MAG welding with solid wire electrode
111 – MMA manual metal arc welding

Base Material(s)

S235 JR, J0, J2; S275 JR, J0, J2; S355 JR, J0, J2 & K2
according to BS EN 10025-2
All Grades (tempered/quenched steels) according to BS EN 10025-6

Responsible Welding Coordinator John Krancioch – IWE (up to and including EXC 4)

Alternate

Steven Mackay – competency assessed by professional interview
(up to and including EXC 2)

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

Date of first issue**August 2013****Date of this issue****09 June 2016****Date of expiry****08 August 2019****Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:

Dr S Pike MIMMM C.Eng

Scheme Manager:**SL Blackman** Dip NEBOSH
Env Dip NEBOSH CMIOASH ACQI